

OptiTac is a 38µ (1.5 mil) high quality, optically clear PET film, coated on both sides with a pressure sensitive, permanent solvent acrylic adhesive, both of which are protected by a clear PET release liner. OptiTac is made using the finest optical clarity components. It offers excellent UV stability to graphic prints.

### PRODUCT STRUCTURE

<b>Release Liner</b>	Siliconised 1 Side PET
<b>Adhesive</b>	Permanent Solvent Acrylic (Pressure Sensitive)
<b>Film</b>	Clear PET
<b>Adhesive</b>	Permanent Solvent Acrylic (Pressure Sensitive)
<b>Release Liner</b>	Siliconised 1 Side PET

### PRODUCT CHARACTERISTIC

<b>Film Thickness</b>	1.5 mil (38µ)   3.5 mil
<b>Adhesive Layer</b>	1 mil (25µ)   (88µ)
<b>Film/Adhesive Ratio</b>	1:1.5:1
<b>UV Protection Factor</b>	UV Stable
<b>Outdoor Durability</b>	1 Year
<b>Application Temperature</b>	>41°F (20°C)
<b>Service Temperature Range</b>	-40°F to 212°F (-40°C to 100°C)
<b>Peel Strength (20 min, FTM1)</b>	15.2 N/25mm (Glass 24 Hours)
<b>Shelf Life</b>	2 Years
<b>Storage Conditions</b>	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity

### PROCESS SETTINGS

Equipment Type & Temperature	Speed
<b>Roller Laminator</b> Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
<b>Press</b>	Not recommended

**DRYTAC®**  
**ADHESIVE SCIENCE**

- RECOMMENDED FOR SECOND SURFACE MOUNTING (COMMONLY REFERRED TO AS FACE MOUNTING) OF IMAGES TO CLEAR SUBSTRATES, SUCH AS PETG™, PLEXIGLAS™, ACRYLIC, POLYCARBONATE, AND GLASS
- IDEAL FOR LENTICULAR IMAGING APPLICATIONS, BACKLIT DISPLAY TRANSPARENCIES, TOUCH SCREEN DISPLAYS, AND HIGH QUALITY PHOTOGRAPHIC AND INKJET PRINTED IMAGES
- SUITABLE FOR WINDOW GRAPHICS AND TEMPORARY SIGNAGE
- INDOOR AND SHORT-TERM OUTDOOR USE

For more information, performance and warranty guidelines please contact your local Drytac office.

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